

ESTABLISHMENT OF THREE STRUCTURALLY RELATED 6-O-¹⁸F-FLUOROETHYLATED OPIOID RECEPTOR TRACERS OF DIFFERENT INTRINSIC ACTIVITIES: AUTOMATED PRODUCTION AND EVALUATION OF [¹⁸F]FPEO, [¹⁸F]FBPN AND [¹⁸F]FDPN

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Objective: To assess of the impact of the intrinsic activity of opioid receptor (OP)-tracers, we have identified and established a triplet of the F-18 labeled orvinols diprenorphine (DPN), buprenorphine (BPN) and phenethylorvinol (PEO). These three tracers cover the full spectrum of agonist/antagonist properties and are available by an automated synthesis strategy that enables routine production.

Methods: 6-*O*-¹⁸F-fluoroethylated orvinol derivatives of antagonist diprenorphine ([¹⁸F]FDPN), partial agonist buprenorphine ([¹⁸F]FBPN) and agonist phenethylorvinol ([¹⁸F]FPEO) were prepared in an automated three-step, two pot synthesis based on a low-pressure SPE purification of the ¹⁸F-alkylation agent [¹⁸F]FETos, followed by ¹⁸F-fluoroethylation of their respective 3-*O*-trityl protected 6-*O*-desmethyl-precursors. The cold compounds were characterised for affinity, selectivity and intrinsic activity on cloned cells expressing the human ORs. The regional brain distribution kinetics of the three ¹⁸F-fluoroalkylated orvinols was investigated in vivo in rats with a small animal PET scanner.

Results: The compounds were synthesized and formulated in yields of 23 ± 4 %, a specific activity of 50-150 TBq/mmol, > 99 % radiochemical purity in a total of 100 minutes after end-of-bombardment (N > 60). In vivo investigations by PET imaging of all three compounds in rat brain revealed a rapid entry of tracers to the brain and a high retention in regions with a high target expression. Pre-treatment with Naloxone blocked the brain uptake for all three compounds, consistent with a specific binding of the tracer to the opioid receptors. The results from the biological evaluations revealed that the 6-*O*-¹⁸F-fluoroethylated orvinol derivatives tolerated the alteration of the native structure by substituting the 6-*O*-methyl moiety by a 6-*O*-fluorethyl group with a conserved pattern of affinity, selectivity and intrinsic activity of the compounds of study.

Conclusions: The developed chemistry protocol for purification of [¹⁸F]FETos production together with the successfully implemented on a flexible automated synthesis module enables fluoroethylated orvinols. The triplet FDPN, FBPN and FPEO allows for the first time systematic investigations of the effect of intrinsic activity on ligand-exchange kinetics in opioid receptor imaging protocols.